

REMARKS

Further and favorable reconsideration is respectfully requested in view of the foregoing amendments and following remarks.

Claims 1-10 were pending in this application when examined.

Claim 1 is amended to recite "a light-stabilizing effective amount of 0.2 w/v% or more".

Support for this amendment can be found on page 5, lines 17-21 of the specification.

Claim 2 is amended to correspond with the amendment to claim 1.

Support for new claim 12 can be found on page 5, lines 10-15 of the specification.

Support for new claim 13 can be found on page 2, lines 26-33 and page 4, lines 2-5 of the specification.

I. Declaration

The Declaration filed on January 5, 2009 has been considered, but the Examiner states that the evidence submitted in support of unexpected results is not found persuasive, because the exemplified preparations are not commensurate in scope with the claims. Claim 1 is amended to recite "a light-stabilizing effective amount of 0.2 w/v% or more". Thus, claim 1 now includes a specific light-stabilizing effective amount.

Accordingly, the showing of unexpected results is commensurate in scope with the claims.

II. Claim Rejection Under 35 U.S.C. § 112

The Examiner rejects claims 1-10 under 35 U.S.C. § 112, first paragraph, because the specification, **while enabling for** an aqueous liquid preparation comprising, in an aqueous solution, (S)-4-[4-[(4-chlorophenyl)-(2-pyridyl)-methoxy]-piperidino]-butanoic acid or a pharmaceutically acceptable acid addition salt thereof, and a low molecular weight water-soluble metal chloride in a light-stabilizing effective amount of **0.2% or more**, does not reasonably provide enablement for preparations comprising any water-soluble metal chloride in a light-stabilizing effective amount of less than 0.2%, or any high molecular weight water-soluble metal chlorides.

Claim 1 is amended to recite “a water-soluble metal chloride in a light-stabilizing effective amount of **0.2 w/v% or more**”, and, as acknowledged by the Examiner, the specification is enabling for “0.2 w/v% or more”.

Moreover, Experimental Example 1 in the present specification shows that Formulation 2, containing 0.1% of sodium chloride, forms a precipitate, and Formulation 3, containing 0.2% of sodium chloride, is stable with no change from the time of preparation (see page 7, line 21 – page 8, line 15). Thus, one of ordinary skill in the art would be capable of making and using the claimed aqueous liquid preparation without undue experimentation.

Accordingly, reconsideration and withdrawal of the rejection are respectfully requested.

III. Claim Rejection Under 35 U.S.C. § 103

The Examiner rejects claims 1-10 under 35 U.S.C. § 103(a) as being unpatentable over Kita et al. (U.S. 6,307,052) (“Kita”) and Stevenson et al. (U.S. 4,053,628) (“Stevenson”). As applied to the amended claims, Applicant respectfully traverses the rejection.

One of ordinary skill in the art would not have been motivated to combine the teachings of the references, as suggested by the Examiner.

Kita discloses benzenesulfonate (bepotastine), and discloses a benzoate of an optically-active piperidine derivative, (+)-(S)-4-[4-[(4-chlorophenyl)(2-pyridyl)methoxy]piperidino] butylic acid.

Stevenson discloses, for example, that Antazoline and diphenhydramine can be optionally added as anti-histamine compounds (see col. 3, lines 14-16). Bepotastine, which is used in the present application, is a **piperidine derivative** (see Kita, Abstract, and enclosed Merck Index, item 1149). However, the two anti-histamine compounds disclosed in Stevenson (Antazoline and diphenhydramine) do not have a piperidine skeleton (see Merck Index, item 680 and item 3309).

Those having ordinary skill in the art consider compounds with different chemical structures to have different physical properties, even when the compounds have the same pharmacological effects. Accordingly, one of ordinary skill in the art would consider bepotastine to have different physical properties from those of Antazoline and diphenhydramine, because bepotastine is a piperidine derivative and Antazoline and diphenhydramine are not piperidine derivatives.

Moreover, the goal of the present invention is to solve the light instability problem associated with bepotastine, such as coloring and precipitation (see specification, page 1, line 30 – page 2, line 2). Stevenson does not describe a problem related to the light-stabilization of anti-histamine compounds, and the reference does not teach or suggest that metal chlorides contribute to light-stabilization.

In addition, Stevenson describes that 0.25-5% of an additive can be used, such as glycerin (see col. 3, lines 59-67, and col. 4, lines 1-2). **However, in Experimental Examples 1-4 of the present application, Formulations 8, 9 and 13-17 showed no light-stabilizing effect of bepotastine by the addition of 0.5-2.2% of glycerin. A light-stabilizing effect of bepotastine was observed only with water-soluble metal chloride.**

Furthermore, the Examiner has combined the references based upon impermissible hindsight analysis. Stevenson discloses an eye-drop solution containing cromoglycate and sodium chloride in Examples 1 and 3. However, the reference merely discloses one of the three types of water-soluble metal chlorides for which the light-stabilizing effect of bepotastine was clearly observed in the Experimental Examples of the present application.

The reference does not teach or suggest that water-soluble metal chlorides can be used in a light-stabilizing effective amount with a preparation comprising bepotastine. It would not have been obvious to one of ordinary skill in the art that only a water-soluble metal chloride, among many additives disclosed in Stevenson, has a light-stabilizing effect on bepotastine, absent Applicant's claims.

Accordingly, the Examiner has combined the references solely using Applicant's claims as a roadmap, which is clearly improper.

In view of the foregoing, claim 1 would not have been obvious over Kita in view of Stevenson.

Claims 2-10 depend directly or indirectly from claim 1, and thus also would not have been obvious over the references.

IV. New Claims

Claim 12 depends from claim 1, and is thus distinguished over the references for the reasons discussed above with respect to claim 1.

Claim 13 is directed to an aqueous eye drop comprising (+)-(S)-4-[4-[(4-chlorophenyl)(2-pyridyl)methoxy]piperidino]butyric acid or a pharmacologically acceptable acid addition salt thereof, which is light-stabilized with a water-soluble metal chloride at not less than 0.2 w/v%. It is distinguished over the cited references, because one of ordinary skill in the art would not have been motivated to combine the references to arrive at the aqueous eye drop of claim 13 for the reasons discussed above with respect to claim 1.

Accordingly, prompt examination and allowance of claims 12-13 are respectfully requested.

V. Conclusion

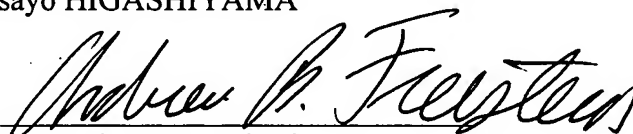
For these reasons, Applicant takes the position that the presently claimed invention is clearly patentable over the applied references.

Therefore, in view of the foregoing amendments and remarks, it is submitted that the rejections set forth by the Examiner have been overcome, and that the application is in condition for allowance. Such allowance is solicited.

Respectfully submitted,

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By



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Enclosure: The Merck Index, pages 110-111, 188-189 and 560-561 (2006)

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1137

Crystals from a/c or dil HCl, mp 172-174°. Metastable form, mp 146-148°. Can be converted to the higher melting form by dissolving in alcohol and seeding with crystals, mp 172-174°.

1137

c1ccc(cc1)COc2ccc3ccccc3c2

Chemical structure 10: A substituted cyclopentadiene derivative. It features a five-membered ring with two double bonds. A methyl group (CH₃) is attached to one of the ring carbons. A side chain is attached to another carbon, consisting of a CH₂ group followed by a CH group that is part of a five-membered ring containing a double bond and a carbonyl group (C=O).

Consult the Name Index before using this section.

Consult the Name Index before using this section:

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881-230,1

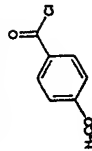
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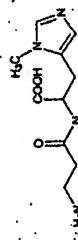
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673 . *p*-Anisoyl Chloride

673. *p*-Anisoyl Chloride. [100-07-2] 4-Methoxybenzoyl chloride. $C_8H_7ClO_2$; mol wt 170.59. C 56.33%, H 4.14%, Cl 20.78%, O 18.76%. Prep from *p*-anisic acid and thionyl chloride: Vandenbroucke *et al*, *J Pharm Pharmacol*, 6, 119 (1954).



678. *p*-Anol. [530-12-8]. 4-(1-Propenyl)phenol; *p*-propenylphenol; 4-hydroxy-1-propenylbenzene. $C_9H_{10}O$; mol wt 134.18. C 80.56%, H 7.51%, O 11.97%. Prep from anethole: Stoermer, *Kahlert, Ber. 34*, 1812 (1901); from 4-propenylphenylmagnesium bromide: Quast, *Bull. Chim. Soc.* [41] 45, 268 (1929).

[illegible]

680. Antazoline, [91-75-8] 4,5-Dihydro-N-phenyl-N-phenylmethoxy-1H-imidazole-2-methanamine; 2-(N-benzylazolinomethyl)-1H-imidazole; phenazoline; 2-(N-phenyl-N-benzylazolinomethyl)-1-mimidazole; imidazoline; 5512-M, $C_{17}H_{19}N_3$, mol wt 273.35, d_4^{20} 1.026, n_D^{20} 1.549, n_D^{25} 1.546, n_D^{30} 1.543, n_D^{35} 1.540, n_D^{40} 1.537, n_D^{45} 1.534, n_D^{50} 1.531, n_D^{55} 1.528, n_D^{60} 1.525, n_D^{65} 1.522, n_D^{70} 1.519, n_D^{75} 1.516, n_D^{80} 1.513, n_D^{85} 1.510, n_D^{90} 1.507, n_D^{95} 1.504, n_D^{100} 1.501, n_D^{105} 1.498, n_D^{110} 1.495, n_D^{115} 1.492, n_D^{120} 1.489, n_D^{125} 1.486, n_D^{130} 1.483, n_D^{135} 1.480, n_D^{140} 1.477, n_D^{145} 1.474, n_D^{150} 1.471, n_D^{155} 1.468, n_D^{160} 1.465, n_D^{165} 1.462, n_D^{170} 1.459, n_D^{175} 1.456, n_D^{180} 1.453, n_D^{185} 1.450, n_D^{190} 1.447, n_D^{195} 1.444, n_D^{200} 1.441, n_D^{205} 1.438, n_D^{210} 1.435, n_D^{215} 1.432, n_D^{220} 1.429, n_D^{225} 1.426, n_D^{230} 1.423, n_D^{235} 1.420, n_D^{240} 1.417, n_D^{245} 1.414, n_D^{250} 1.411, n_D^{255} 1.408, n_D^{260} 1.405, n_D^{265} 1.402, n_D^{270} 1.399, n_D^{275} 1.396, n_D^{280} 1.393, n_D^{285} 1.390, n_D^{290} 1.387, n_D^{295} 1.384, n_D^{300} 1.381, n_D^{305} 1.378, n_D^{310} 1.375, n_D^{315} 1.372, n_D^{320} 1.369, n_D^{325} 1.366, n_D^{330} 1.363, n_D^{335} 1.360, n_D^{340} 1.357, n_D^{345} 1.354, n_D^{350} 1.351, n_D^{355} 1.348, n_D^{360} 1.345, n_D^{365} 1.342, n_D^{370} 1.339, n_D^{375} 1.336, n_D^{380} 1.333, n_D^{385} 1.330, n_D^{390} 1.327, n_D^{395} 1.324, n_D^{400} 1.321, n_D^{405} 1.318, n_D^{410} 1.315, n_D^{415} 1.312, n_D^{420} 1.309, n_D^{425} 1.306, n_D^{430} 1.303, n_D^{435} 1.300, n_D^{440} 1.297, n_D^{445} 1.294, n_D^{450} 1.291, n_D^{455} 1.288, n_D^{460} 1.285, n_D^{465} 1.282, n_D^{470} 1.279, n_D^{475} 1.276, n_D^{480} 1.273, n_D^{485} 1.270, n_D^{490} 1.267, n_D^{495} 1.264, n_D^{500} 1.261, n_D^{505} 1.258, n_D^{510} 1.255, n_D^{515} 1.252, n_D^{520} 1.249, n_D^{525} 1.246, n_D^{530} 1.243, n_D^{535} 1.240, n_D^{540} 1.237, n_D^{545} 1.234, n_D^{550} 1.231, n_D^{555} 1.228, n_D^{560} 1.225, n_D^{565} 1.222, n_D^{570} 1.219, n_D^{575} 1.216, n_D^{580} 1.213, n_D^{585} 1.210, n_D^{590} 1.207, n_D^{595} 1.204, n_D^{600} 1.201, n_D^{605} 1.198, n_D^{610} 1.195, n_D^{615} 1.192, n_D^{620} 1.189, n_D^{625} 1.186, n_D^{630} 1.183, n_D^{635} 1.180, n_D^{640} 1.177, n_D^{645} 1.174, n_D^{650} 1.171, n_D^{655} 1.168, n_D^{660} 1.165, n_D^{665} 1.162, n_D^{670} 1.159, n_D^{675} 1.156, n_D^{680} 1.153, n_D^{685} 1.150, n_D^{690} 1.147, n_D^{695} 1.144, n_D^{700} 1.141, n_D^{705} 1.138, n_D^{710} 1.135, n_D^{715} 1.132, n_D^{720} 1.129, n_D^{725} 1.126, n_D^{730} 1.123, n_D^{735} 1.120, n_D^{740} 1.117, n_D^{745} 1.114, n_D^{750} 1.111, n_D^{755} 1.108, n_D^{760} 1.105, n_D^{765} 1.102, n_D^{770} 1.099, n_D^{775} 1.096, n_D^{780} 1.093, n_D^{785} 1.090, n_D^{790} 1.087, n_D^{795} 1.084, n_D^{800} 1.081, n_D^{805} 1.078, n_D^{810} 1.075, n_D^{815} 1.072, n_D^{820} 1.069, n_D^{825} 1.066, n_D^{830} 1.063, n_D^{835} 1.060, n_D^{840} 1.057, n_D^{845} 1.054, n_D^{850} 1.051, n_D^{855} 1.048, n_D^{860} 1.045, n_D^{865} 1.042, n_D^{870} 1.039, n_D^{875} 1.036, n_D^{880} 1.033, n_D^{885} 1.030, n_D^{890} 1.027, n_D^{895} 1.024, n_D^{900} 1.021, n_D^{905} 1.018, n_D^{910} 1.015, n_D^{915} 1.012, n_D^{920} 1.009, n_D^{925} 1.006, n_D^{930} 1.003, n_D^{935} 1.000, n_D^{940} 0.997, n_D^{945} 0.994, n_D^{950} 0.991, n_D^{955} 0.988, n_D^{960} 0.985, n_D^{965} 0.982, n_D^{970} 0.979, n_D^{975} 0.976, n_D^{980} 0.973, n_D^{985} 0.970, n_D^{990} 0.967, n_D^{995} 0.964, n_D^{1000} 0.961, n_D^{1005} 0.958, n_D^{1010} 0.955, n_D^{1015} 0.952, n_D^{1020} 0.949, n_D^{1025} 0.946, n_D^{1030} 0.943, n_D^{1035} 0.940, n_D^{1040} 0.937, n_D^{1045} 0.934, n_D^{1050} 0.931, n_D^{1055} 0.928, n_D^{1060} 0.925, n_D^{1065} 0.922, n_D^{1070} 0.919, n_D^{1075} 0.916, n_D^{1080} 0.913, n_D^{1085} 0.910, n_D^{1090} 0.907, n_D^{1095} 0.904, n_D^{1100} 0.901, n_D^{1105} 0.898, n_D^{1110} 0.8

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673 . *p*-Anisoyl Chloride

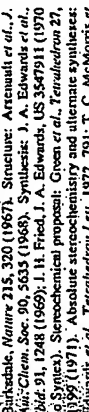
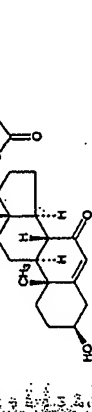
Annotheline. [559-49-9] $C_{16}H_{21}NO_3$; mol wt 275.34. H 7.69%, N 5.05%, O 17.43%. Isolat from *Lycopodium* L., *Lycopodium*: Munske, Marion, *Can. J. Res.* 21B, Structure: Przybyłska, Marion, *Can. J. Chem.* 35, 1075



Phosphate. [154-68-7] $C_{17}H_{19}N_3 \cdot H_3PO_4$. Crystals. Bitter taste. mp 194-198°. Sol in water. Sparingly sol in methanol. Practically insol in benzene, ether. pH (2% aq soln): 4.5.

[illegible]

mycelium of the filamentous water molds *Achlya blaesxialis* and *A. pubiblaesxialis*, which induces the growth of antheridial hyphae in the male plant, thereby initiating sexual reproduction in the species. Preliminary chemical data: Raper, Huang-Sinits, *J. Biol.*

C[C@H](O)[C@@H](OC(=O)C)C=C(C)C

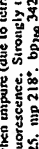
Anthracene. [120-127] $C_{14}H_{10}$; mol wt 178.23; d_4^{20} 1.1862. Anthracene. Obtained from coal tar, q.v.; Dumas, Laurent, *Bull. Chim. Phys.*, 5, 10 (1833); Lauprat, *Ann.* 34, 287 (1840); Anderson, *Ann.* 10, 122, 294 (1862); *J. Chem. Soc.* 15, 44 (1862); Auerbach, *Das Anthracen und seine Derivate* (Braunschweig, 1880); Perkins, *J. Soc. Arts* 27, 572 (1879); Lunge, *Cool Tar and Anthracite* (1916);

J. Polym. Sci. Polym. Chem. Ed. **48**, 605, 678, 751 (1976); **49**, 246, 557, 593 (1977); **50**, 1035, 1055, 1075, 1095, 1115, 1135, 1155, 1175, 1195, 1215, 1235, 1255, 1275, 1295, 1315, 1335, 1355, 1375, 1395, 1415, 1435, 1455, 1475, 1495, 1515, 1535, 1555, 1575, 1595, 1615, 1635, 1655, 1675, 1695, 1715, 1735, 1755, 1775, 1795, 1815, 1835, 1855, 1875, 1895, 1915, 1935, 1955, 1975, 1995 (1982); Bornmann, *Der Tier* (Leipzig, 1940); Schultze, *Makrochem. Rev.* **1**, 1 (1969); Fietler, *Der Antilope* und die Antilopen (Leipzig, 1929); Bornmann, *Der Tier* (Leipzig, 1940). Extensive patent literature on purification. Preparation of many pure anthracenes from synthetic anthraquinone: Clar, *Der Anthracen* (Leipzig, 1937); Clar, *Polycyclic Hydrocarbons* Vol. 1, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 219, 220, 221, 222, 223, 224, 225, 226, 227, 228, 229, 230, 231, 232, 233, 234, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 246, 247, 248, 249, 250, 251, 252, 253, 254, 255, 256, 257, 258, 259, 260, 261, 262, 263, 264, 265, 266, 267, 268, 269, 270, 271, 272, 273, 274, 275, 276, 277, 278, 279, 280, 281, 282, 283, 284, 285, 286, 287, 288, 289, 290, 291, 292, 293, 294, 295, 296, 297, 298, 299, 300, 301, 302, 303, 304, 305, 306, 307, 308, 309, 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325, 326, 327, 328, 329, 330, 331, 332, 333, 334, 335, 336, 337, 338, 339, 340, 341, 342, 343, 344, 345, 346, 347, 348, 349, 350, 351, 352, 353, 354, 355, 356, 357, 358, 359, 360, 361, 362, 363, 364, 365, 366, 367, 368, 369, 370, 371, 372, 373, 374, 375, 376, 377, 378, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 390, 391, 392, 393, 394, 395, 396, 397, 398, 399, 400, 401, 402, 403, 404, 405, 406, 407, 408, 409, 410, 411, 412, 413, 414, 415, 416, 417, 418, 419, 420, 421, 422, 423, 424, 425, 426, 427, 428, 429, 430, 431, 432, 433, 434, 435, 436, 437, 438, 439, 440, 441, 442, 443, 444, 445, 446, 447, 448, 449, 450, 451, 452, 453, 454, 455, 456, 457, 458, 459, 460, 461, 462, 463, 464, 465, 466, 467, 468, 469, 470, 471, 472, 473, 474, 475, 476, 477, 478, 479, 480, 481, 482, 483, 484, 485, 486, 487, 488, 489, 490, 491, 492, 493, 494, 495, 496, 497, 498, 499, 500, 501, 502, 503, 504, 505, 506, 507, 508, 509, 510, 511, 512, 513, 514, 515, 516, 517, 518, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 529, 530, 531, 532, 533, 534, 535, 536, 537, 538, 539, 540, 541, 542, 543, 544, 545, 546, 547, 548, 549, 550, 551, 552, 553, 554, 555, 556, 557, 558, 559, 560, 561, 562, 563, 564, 565, 566, 567, 568, 569, 570, 571, 572, 573, 574, 575, 576, 577, 578, 579, 580, 581, 582, 583, 584, 585, 586, 587, 588, 589, 590, 591, 592, 593, 594, 595, 596, 597, 598, 599, 600, 601, 602, 603, 604, 605, 606, 607, 608, 609, 610, 611, 612, 613, 614, 615, 616, 617, 618, 619, 620, 621, 622, 623, 624, 625, 626, 627, 628, 629, 630, 631, 632, 633, 634, 635, 636, 637, 638, 639, 640, 641, 642, 643, 644, 645, 646, 647, 648, 649, 650, 651, 652, 653, 654, 655, 656, 657, 658, 659, 660, 661, 662, 663, 664, 665, 666, 667, 668, 669, 670, 671, 672, 673, 674, 675, 676, 677, 678, 679, 680, 681, 682, 683, 684, 685, 686, 687, 688, 689, 690, 691, 692, 693, 694, 695, 696, 697, 698, 699, 700, 701, 702, 703, 704, 705, 706, 707, 708, 709, 710, 711, 712, 713, 714, 715, 716, 717, 718, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729, 730, 731, 732

Consult the Name Index before using this section.

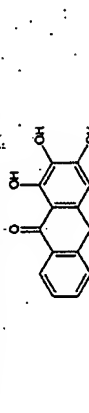
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673 . *p*-Anisoyl Chloride

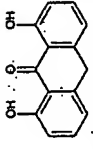
CN1CC1Cc2ccccc2

Picric acid complex, mp 139°.
syn-Trinitrobenzene complex, mp 164°.
 Trinitrotoluene complex, mp 162°.

683. Anthragalloi. [602-64-2] 1,2,3-Trihydroxy-9,10-anthrone; 1,2,3-trihydroxyanthraquinone; anthragallie acid; anthracene brown. $C_{14}H_8O_3$; mol wt 256.21. C 65.63%, H 1.15%, O 31.22%. From gallic acid and benzoic acid with sulfuric



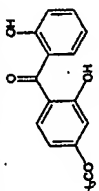
684. Anthralin. $\text{C}_{14}\text{H}_8\text{O}_3$. Yellow needles from benzene + trimethyl ether. mp 168° . Insol in water solns of alkalis.

[illegible]

Lemon yellow leaflets or needles from ligroin, mp 176-181°. Practically insol in water. Sol in chloroform, acetone, benzene. Slightly sol in alcohol, ether, glacial acetic acid. Sol in dil NaOH with yellow color and green fluorescence, becoming orange-red on exposure to air.

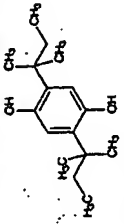
THERAP CAT: Antiparasitic.

3303. Dioxypbenzene, [131-53-3] (2-Hydroxy-4-methoxyphenyl)(2-hydroxyphenyl)methane; 2,2'-dihydroxy-4-methoxybenzophenone; 4-methoxy-2,2'-dihydroxybenzophenone; benzophenone-8; Cysarol UV 24 (obsoleted); Spectra-Sorb UV 24, C14-Hip Oxi, mol wt 244.24, C 68.85%, H 4.95%, O 26.20%. Prepri: Huls AG, 115 2453521 (1958 to Ant. Cyvaramid).



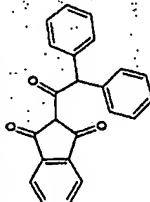
Yellow powder, mp 68°. Solv in g/100 ml at 25°: ethanol 21.8; isopropanol 17; propylene glycol 6.2; ethylene glycol 3.0; *n*-hexane 1.5.

3304. 2,5-Di-*tert*-propylhydroquinone. [79-74-3] 2,5-Bis(1,1-dimethylpropyl)-1,4-benzenediol; 2,5-di-*tert*-amylhydroquinone; 2,5-bis(1,1-dimethylpropyl)hydroquinone; Santowax A. $C_{18}H_{24}O_2$; mol wt 250.38. C 76.75%, H 10.47%, O 12.78%. Density: 0.918. Boiling point: 194.5°C. Refractive index: 1.462. *See* Friedlander, *Chem. Ber.* 1948, 81, 1045 (1948 to Multisession Alkali Works).



Crystals, mp 179.4-180.4°.

USE: As a staining; protector in rubber.

[illegible]

Pale yellow crystals from ethanol, mp 146-147°. Practically insol in water. Slightly sol in benzene, hot ethanol. Sol in acetone, acetic acid. LD₅₀ orally (mg/kg): 3 in rats; 340 in mice; 35 in rabbits (Correll).

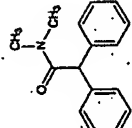
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Consult the Name Index before using this section.

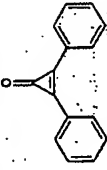
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3307. Diphenamid, 1957-51; 7) *N,N*-Dimethyl- α -phenyl- β -methylacrylamide; *N,N*-dimethyl-2,2-diphenylacetamide; *N,N*-dimethyl- α -diphenyl acetamide; *N,N*-dimethyl- α -diphenyl succinimide; L-34314; Dymid; Enilde, C₁₆H₁₉N; mol wt 239.31. C 80.30%, H 7.16%, N 5.53%. O 6.60%. Selective pre-emergence herbicide. Prep. Clancy *et al.*, *J. Org. Chem.*, 17, 770 (1952). Toxicity study: O. W. Bailey, J. L. White, *Weed Res.*, 10, 97 (1965).



Crystals from ethyl acetate, mp 134.5-135.5°. Soluble in water, acetone, dimethylformamide, xylene, phenyl Cellosolve. LD₅₀ orally in rats: 700 mg/kg (Bailey, White).

33083. **Diphenylpropylene glycol ether**. (886-38-4). 2,2-Diphenyl-2-propenyl-1-ol; 12-diphenylpropylene glycol ether; DPC. C₁₅H₁₂O. Mol. wt 204.24. C, 87.35%; H, 4.89%. O, 7.76%. Contain allergenic potential. *See* 33082. **Use:** Herbicide.



Crystallizes as monohydrate from cyclohexane, mp 87-90°. d_4^{20} 1.202 g/cm³. n_D^{20} 1.432. n_D^{25} 1.425. n_D^{30} 1.422. n_D^{35} 1.419. n_D^{40} 1.416. n_D^{45} 1.413. n_D^{50} 1.410. n_D^{55} 1.407. n_D^{60} 1.404. n_D^{65} 1.401. n_D^{70} 1.398. n_D^{75} 1.395. n_D^{80} 1.392. n_D^{85} 1.389. n_D^{90} 1.386. n_D^{95} 1.383. n_D^{100} 1.380. n_D^{105} 1.377. n_D^{110} 1.374. n_D^{115} 1.371. n_D^{120} 1.368. n_D^{125} 1.365. n_D^{130} 1.362. n_D^{135} 1.359. n_D^{140} 1.356. n_D^{145} 1.353. n_D^{150} 1.350. n_D^{155} 1.347. n_D^{160} 1.344. n_D^{165} 1.341. n_D^{170} 1.338. n_D^{175} 1.335. n_D^{180} 1.332. n_D^{185} 1.329. n_D^{190} 1.326. n_D^{195} 1.323. n_D^{200} 1.320. n_D^{205} 1.317. n_D^{210} 1.314. n_D^{215} 1.311. n_D^{220} 1.308. n_D^{225} 1.305. n_D^{230} 1.302. n_D^{235} 1.299. n_D^{240} 1.296. n_D^{245} 1.293. n_D^{250} 1.290. n_D^{255} 1.287. n_D^{260} 1.284. n_D^{265} 1.281. n_D^{270} 1.278. n_D^{275} 1.275. n_D^{280} 1.272. n_D^{285} 1.269. n_D^{290} 1.266. n_D^{295} 1.263. n_D^{300} 1.260. n_D^{305} 1.257. n_D^{310} 1.254. n_D^{315} 1.251. n_D^{320} 1.248. n_D^{325} 1.245. n_D^{330} 1.242. n_D^{335} 1.239. n_D^{340} 1.236. n_D^{345} 1.233. n_D^{350} 1.230. n_D^{355} 1.227. n_D^{360} 1.224. n_D^{365} 1.221. n_D^{370} 1.218. n_D^{375} 1.215. n_D^{380} 1.212. n_D^{385} 1.209. n_D^{390} 1.206. n_D^{395} 1.203. n_D^{400} 1.200. n_D^{405} 1.197. n_D^{410} 1.194. n_D^{415} 1.191. n_D^{420} 1.188. n_D^{425} 1.185. n_D^{430} 1.182. n_D^{435} 1.179. n_D^{440} 1.176. n_D^{445} 1.173. n_D^{450} 1.170. n_D^{455} 1.167. n_D^{460} 1.164. n_D^{465} 1.161. n_D^{470} 1.158. n_D^{475} 1.155. n_D^{480} 1.152. n_D^{485} 1.149. n_D^{490} 1.146. n_D^{495} 1.143. n_D^{500} 1.140. n_D^{505} 1.137. n_D^{510} 1.134. n_D^{515} 1.131. n_D^{520} 1.128. n_D^{525} 1.125. n_D^{530} 1.122. n_D^{535} 1.119. n_D^{540} 1.116. n_D^{545} 1.113. n_D^{550} 1.110. n_D^{555} 1.107. n_D^{560} 1.104. n_D^{565} 1.101. n_D^{570} 1.098. n_D^{575} 1.095. n_D^{580} 1.092. n_D^{585} 1.089. n_D^{590} 1.086. n_D^{595} 1.083. n_D^{600} 1.080. n_D^{605} 1.077. n_D^{610} 1.074. n_D^{615} 1.071. n_D^{620} 1.068. n_D^{625} 1.065. n_D^{630} 1.062. n_D^{635} 1.059. n_D^{640} 1.056. n_D^{645} 1.053. n_D^{650} 1.050. n_D^{655} 1.047. n_D^{660} 1.044. n_D^{665} 1.041. n_D^{670} 1.038. n_D^{675} 1.035. n_D^{680} 1.032. n_D^{685} 1.029. n_D^{690} 1.026. n_D^{695} 1.023. n_D^{700} 1.020. n_D^{705} 1.017. n_D^{710} 1.014. n_D^{715} 1.011. n_D^{720} 1.008. n_D^{725} 1.005. n_D^{730} 1.002. n_D^{735} 0.999. n_D^{740} 0.996. n_D^{745} 0.993. n_D^{750} 0.990. n_D^{755} 0.987. n_D^{760} 0.984. n_D^{765} 0.981. n_D^{770} 0.978. n_D^{775} 0.975. n_D^{780} 0.972. n_D^{785} 0.969. n_D^{790} 0.966. n_D^{795} 0.963. n_D^{800} 0.960. n_D^{805} 0.957. n_D^{810} 0.954. n_D^{815} 0.951. n_D^{820} 0.948. n_D^{825} 0.945. n_D^{830} 0.942. n_D^{835} 0.939. n_D^{840} 0.936. n_D^{845} 0.933. n_D^{850} 0.930. n_D^{855} 0.927. n_D^{860} 0.924. n_D^{865} 0.921. n_D^{870} 0.918. n_D^{875} 0.915. n_D^{880} 0.912. n_D^{885} 0.909. n_D^{890} 0.906. n_D^{895} 0.903. n_D^{900} 0.900. n_D^{905} 0.897. n_D^{910} 0.894. n_D^{915} 0.891. n_D^{920} 0.888. n_D^{925} 0.885. n_D^{930} 0.882. n_D^{935} 0.879. n_D^{940} 0.876. n_D^{945} 0.873. n_D^{950} 0.870. n_D^{955} 0.867. n_D^{960} 0.864. n_D^{965} 0.861. n_D^{970} 0.858. n_D^{975} 0.855. n_D^{980} 0.852. n_D^{985} 0.849. n_D^{990} 0.846. n_D^{995} 0.843. n_D^{1000} 0.840. n_D^{1005} 0.837. n_D^{1010} 0.834. n_D^{1015} 0.831. n_D^{1020} 0.828. n_D^{1025} 0.825. n_D^{1030} 0.822. n_D^{1035} 0.819. n_D^{1040} 0.816. n_D^{1045} 0.813. n_D^{1050} 0.810. n_D^{1055} 0.807. n_D^{1060} 0.804. n_D^{1065} 0.801. n_D^{1070} 0.798. n_D^{1075} 0.795. n_D^{1080} 0.792. n_D^{1085} 0.789. n_D^{1090} 0.786. n_D^{1095} 0.783. n_D^{1100} 0.780. n_D^{1105} 0.777. n_D^{1110} 0.774. n_D^{1115} 0.771. n_D^{1120} 0.768. n_D^{1125} 0.765. n_D^{1130} 0.762. n_D^{1135} 0.759.

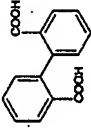
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bp20 150-165°.

Hydrochloride. [47-24-0] Allergins; Benadryl; Benocetins; Benodrin; Benodrinol; Halbamol; Nocotina; Nyolol; Sedopreniten; Sinecod; Unison Steergels. $C_{17}H_{21}NO_2HCl$; mol wt 299.82. Crystals from its alcohol + ether, mp 166-170°. Bitter taste. Slowly darkens on exposure to light. Stable under ordinary conditions. One gram dissolves in 1 ml water, 2 ml alcohol, 2 ml benzene, 5 ml chloroform. Very slightly sol in benzene, ether. pH 3.5. 1% aq soln about 5.5. The aq soln forms a pink precipitate with 1% of Reinecke's salt soln. LD₅₀ orally in rats: 500 mg/kg (Gruhlitz, 1962).

THERAPY: Antihistaminic; sedative, hypnotic.
THERAPY CAT/VET: Antihistaminic. Also in motion sickness.

23110. Diphenic Acid. (482-05-3) (1,1'-Biphenyl)-2,2'-dicarboxylic acid; *o,o'*-biphenic acid. $C_{14}H_{10}O_4$; mol wt 242.23. 65-62%, H 4.16%, O 26.42%. Prep from disozonized anthranilic acid by treatment with a cuprommonia-sulfite reducing agent; cf. *Organic Syntheses*, 1955, Coll. 4, 129. *Anal.* C, 70.61%; H, 3.76%; O, 25.63%. *MS* (m/z): 242 (100), 226 (10), 211 (10), 209 (10), 191 (10), 175 (10), 159 (10), 141 (10), 125 (10), 109 (10), 91 (10), 75 (10), 59 (10), 41 (10). *IR* (ν): 1680 (C=O), 1600 (C=C), 1580 (C=C), 1540 (C=C), 1520 (C=C), 1480 (C=C), 1460 (C=C), 1440 (C=C), 1420 (C=C), 1400 (C=C), 1380 (C=C), 1360 (C=C), 1340 (C=C), 1320 (C=C), 1300 (C=C), 1280 (C=C), 1260 (C=C), 1240 (C=C), 1220 (C=C), 1200 (C=C), 1180 (C=C), 1160 (C=C), 1140 (C=C), 1120 (C=C), 1100 (C=C), 1080 (C=C), 1060 (C=C), 1040 (C=C), 1020 (C=C), 1000 (C=C), 980 (C=C), 960 (C=C), 940 (C=C), 920 (C=C), 900 (C=C), 880 (C=C), 860 (C=C), 840 (C=C), 820 (C=C), 800 (C=C), 780 (C=C), 760 (C=C), 740 (C=C), 720 (C=C), 700 (C=C), 680 (C=C), 660 (C=C), 640 (C=C), 620 (C=C), 600 (C=C), 580 (C=C), 560 (C=C), 540 (C=C), 520 (C=C), 500 (C=C), 480 (C=C), 460 (C=C), 440 (C=C), 420 (C=C), 400 (C=C), 380 (C=C), 360 (C=C), 340 (C=C), 320 (C=C), 300 (C=C), 280 (C=C), 260 (C=C), 240 (C=C), 220 (C=C), 200 (C=C), 180 (C=C), 160 (C=C), 140 (C=C), 120 (C=C), 100 (C=C), 80 (C=C), 60 (C=C), 40 (C=C), 20 (C=C), 0 (C=C). *UV* (λ): 254 (10), 234 (10), 214 (10), 194 (10), 174 (10), 154 (10), 134 (10), 114 (10), 94 (10), 74 (10), 54 (10), 34 (10), 14 (10). *NMR* (δ): 7.8 (d, 4H), 7.6 (d, 4H), 7.4 (d, 4H), 7.2 (d, 4H), 7.0 (d, 4H), 6.8 (d, 4H), 6.6 (d, 4H), 6.4 (d, 4H), 6.2 (d, 4H), 6.0 (d, 4H), 5.8 (d, 4H), 5.6 (d, 4H), 5.4 (d, 4H), 5.2 (d, 4H), 5.0 (d, 4H), 4.8 (d, 4H), 4.6 (d, 4H), 4.4 (d, 4H), 4.2 (d, 4H), 4.0 (d, 4H), 3.8 (d, 4H), 3.6 (d, 4H), 3.4 (d, 4H), 3.2 (d, 4H), 3.0 (d, 4H), 2.8 (d, 4H), 2.6 (d, 4H), 2.4 (d, 4H), 2.2 (d, 4H), 2.0 (d, 4H), 1.8 (d, 4H), 1.6 (d, 4H), 1.4 (d, 4H), 1.2 (d, 4H), 1.0 (d, 4H), 0.8 (d, 4H), 0.6 (d, 4H), 0.4 (d, 4H), 0.2 (d, 4H), 0.0 (d, 4H). *Prep*: Anthranilic acid (10 g, 0.05 mol) is dissolved in 100 ml of water. A solution of 10 g of cuprous sulfate in 100 ml of water is added. The mixture is stirred for 1 hour. A solution of 10 g of sodium sulfite in 100 ml of water is added. The mixture is stirred for 1 hour. The mixture is filtered and the filtrate is concentrated under reduced pressure. The residue is recrystallized from water. Yield: 6.5 g, 65%. *Ref*: *J. Am. Chem. Soc.*, 1955, 77, 5725. *See also* 23111, 23112, 23113, 23114, 23115, 23116, 23117, 23118, 23119, 23120, 23121, 23122, 23123, 23124, 23125, 23126, 23127, 23128, 23129, 23130, 23131, 23132, 23133, 23134, 23135, 23136, 23137, 23138, 23139, 23140, 23141, 23142, 23143, 23144, 23145, 23146, 23147, 23148, 23149, 23150, 23151, 23152, 23153, 23154, 23155, 23156, 23157, 23158, 23159, 23160, 23161, 23162, 23163, 23164, 23165, 23166, 23167, 23168, 23169, 23170, 23171, 23172, 23173, 23174, 23175, 23176, 23177, 23178, 23179, 23180, 23181, 23182, 23183, 23184, 23185, 23186, 23187, 23188, 23189, 23190, 23191, 23192, 23193, 23194, 23195, 23196, 23197, 23198, 23199, 23200, 23201, 23202, 23203, 23204, 23205, 23206, 23207, 23208, 23209, 23210, 23211, 23212, 23213, 23214, 23215, 23216, 23217, 23218, 23219, 23220, 23221, 23222, 23223, 23224, 23225, 23226, 23227, 23228, 23229, 23230, 23231, 23232, 23233, 23234, 23235, 23236, 23237, 23238, 23239, 23240, 23241, 23242, 23243, 23244, 23245, 23246, 23247, 23248, 23249, 23250, 23251, 23252, 23253, 23254, 23255, 23256, 23257, 23258, 23259, 23260, 23261, 23262, 23263, 23264, 23265, 23266, 23267, 23268, 23269, 23270, 23271, 23272, 23273, 23274, 23275, 23276, 23277, 23278, 23279, 23280, 23281, 23282, 23283, 23284, 23285, 23286, 23287, 23288, 23289, 23290, 23291, 23292, 23293, 23294, 23295, 23296, 23297, 23298, 23299, 23300, 23301, 23302, 23303, 23304, 23305, 23306, 23307, 23308, 23309, 23310, 23311, 23312, 23313, 23314, 23315, 23316, 23317, 23318, 23319, 23320, 23321, 23322, 23323, 23324, 23325, 23326, 23327, 23328, 23329, 23330, 23331, 23332, 23333, 23334, 23335, 23336, 23337, 23338, 23339, 23340, 23341, 23342, 23343, 23344, 23345, 23346, 23347, 23348, 23349, 23350, 23351, 23352, 23353, 23354, 23355, 23356, 23357, 23358, 23359, 23360, 23361, 23362, 23363, 23364, 23365, 23366, 23367, 23368, 23369, 23370, 23371, 23372, 23373, 23374, 23375, 23376, 23377, 23378, 23379, 23380, 23381, 23382, 23383, 23384, 23385, 23386, 23387, 23388, 23389, 23390, 23391, 23392, 23393, 23394, 23395, 23396, 23397, 23398, 23399, 23400, 23401, 23402, 23403, 23404, 23405, 23406, 23407, 23408, 23409, 23410, 23411, 23412, 23413, 23414, 23415, 23416, 23417, 23418, 23419, 23420, 23421, 23422, 23423, 23424, 23425, 23426, 23427, 23428, 23429, 23430, 23431, 23432, 23433, 23434, 23435, 23436, 23437, 23438, 23439, 23440, 23441, 23442, 23443, 23444, 23445, 23446, 2344



Monoclinic prismatic rods upon slow cooling from water, leaflets from hot water, needles by careful sublimation. mp 228-229°. The color of the solid is 0.0052N at 25°, soluble in the usual organic solvents. $\text{C}_{18}\text{H}_{18}\text{O}_2$. Monoclinic prismatic plates, labile in methanol. mp 73.5°, bp 194-206°. Diethyl ester. $\text{C}_{22}\text{H}_{24}\text{O}_4$. Cubes from alcoholic HCl, mp 42°.

311. Diphenidol, 1972-02-1) α , α -Diphenyl-1-piperidine- β -carboxyl, 1-(4-phenyl-1-butanol), dphenyl43-(1-piperidinyl)-1-phenyl-4-piperidino-1-butanol; dphenyl43-(1-piperidinyl)-4-phenyl-1-butanol; SKF-476; $C_{21}H_{27}NO$; mol wt 309.35, C 81.51%, H 7.79%, N 4.53%, O 5.17%, Prepn: 99-93, Marner, US 2411664 (1946 to Ciba); Barrett, Wilkinson, H-633950 (1957 to Wellcome Foundation), C.A. 48, 2112e (1954).
Reference-cumulative studies: Gaudier *et al.*, *Mécl. Pharmacol.* Exp. 13, 127-137 (1965).
Reference-cumulative studies: Cotti *et al.*, *Aerosp. Med.* 39, 682-688; Benton, *ibid.* 40, 589 (1969).
Acute toxicity: E. I. Goldblatt, *Transl. Appl. Pharmacol.* 18, 185 (1971).

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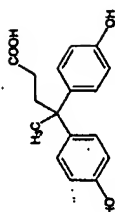
Hydrochloride. [3254-89-5] SKP-478-A; Ansmiin; Cefudilo; Cefudilol; Difendolin; Manlio; Mecalmiin; Pineroro; Satanolin; Sefazadol; Vontrol; Wanar. $C_{11}H_{13}NO_4$; mol wt 345.91. Crystalline, from chloroform + ethyl acetate, mp 212-214°. Freely sol in water, chloroform. Practically insol in ether, benzene, pear ether.

OTHER PAT: Antiemetic.

Consult the Name Index before using this section.

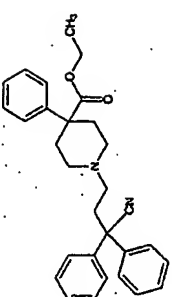
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3312. Diphenic Acid. [126-00-1] 4-Hydroxy-7-(4-hydroxyphenyl)-7-methylbenzenesulfonic acid; 4,4'-bis(4-hydroxyphenyl)pentanoic acid; *p*-*p'*-bis(*p*-hydroxyphenyl)valeric acid; DHPA. C₁₈H₁₆O₅; mol wt 286.32. C 71.31%, H 5.34%, O 23.35%. Levulinic acid in the presence of HCl; CB 768706 (1957) to S. C. Johnson & Son); from one mole of phenol with one mole of levulinic acid by condensing 2.25–4.0 moles of phenol with one mole of levulinic acid in the presence of HCl; CB 768706 (1957) to S. C. Johnson & Son); from one mole of phenol with one mole of levulinic acid in the presence of HCl; U.S. patent 2,645,445 (1954); Butler, Kuntowitz, J. Am. Chem. Soc., 76, 4465 (1954); Butler, US 2933520 (1960 to S. C. Johnson & Son).



Crystals from hot water. Higher melting modification, mp 171-172°. Appreciably sol in hot water; sol in acetone, acetic acid, triethylthanol, isopropanol, methyl ethyl ketone.

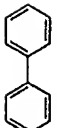
USE: Intermediate for surface coatings, lubricating oil additives, cosmetics, surfactants, plasticizers, textile chemicals.

[illegible]

Hydrochloride. [3810-80-8] $C_{16}H_{19}N_3O_2 \cdot HCl$. Crystals, mp 220.5–222°. uv max (methanol): 232, 258, 264 nm. Soly in methanol at 25°; acetic acid (subanoly): 232, 258, 264 nm. Soly in water: 232, 258, 264 nm. DMF 50%; chloroform 360; methanol >50%; ethanol 3; water 0.8; hexane 0.5.
Mixture of hydrochloride with atropine sulfate. Lemoili;
Dizacard; Resacc.

Note: This is a controlled substance (opioid). 21 CFR, §108.12.
THEPACANT: Antipruritic; antidiarrheal.

3314. Diphenyl, [92-52-4] 1,1'-Biphenyl; bibenzene; pten-
benzene. $C_{12}H_{10}$ mol wt 154.21. C 93.46%, H 6.54%. Toxicity
data: Deichmann *et al.*, *J. Ind. Hyg. Toxicol.* 29, 1 (1947). Review:
W. C. Weaver *et al.*, in *Kirk-Othmer Encyclopedia of Chemical
Technology* vol. 7 (Wiley-Interscience, New York, 3rd ed., 1979) pp
782-793.



Colorless lenticles; plicaxanti, peculiar odor. d 1.041. mp 69-71°C. bp 254-255°C. n_D^{20} 1.588. Insol in water. Sol in alc, ether. LD₅₀ orally to mice: 3280 mg/kg (Deichmann).